



2014 DAVIS ESTATES RESERVE SAUVIGNON BLANC

Davis Estates is a historic property in Calistoga, notable for its enormous windmill and sensitively designed barn and winery which emerge stylishly from the hillside. The estate includes an elaborate network of caves for barrel aging and storage, as well as distinct hillside vineyard blocks

which are sustainably farmed.

This Sauvignon Blanc exhibits brilliant sparkling pale yellows dispersed by glancing streaks of green Vibrant aromas leap from the glass illustrating notes of fresh lime, citrus, and grapefruit. Similar flavors follow with a green lime dominance, a rich middle and a crispness that follows through to a terrific grapefruit finish.

VINTAGE: 2014

GRAPES:

100% Sauvignon Blanc

APPELLATION: 88% Rutherford 12% St. Helena

VINEYARD: 87.4% Rutherford Estate 12.6% Laurent

HARVEST DATE: September 3rd, 2014

BARREL AGING: 8 months in

95% stainless steel and 5% neutral French oak

ALCOHOL: 14 3%

PRODUCTION: 907 cases

pH: 3.49

 $TA \cdot$ O.51 g/L

VINEYARD MANAGER: Davie Piña

Piña Vineyard Management

WINEMAKER:

PROPRIETOR:

Cary Gott

Mike Davis